

INSTALLATION INSTRUCTIONS

CAT 924 G WHEEL LOADER



INGERSOLL, ONT.

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CAT 924G INSTRUCTIONS

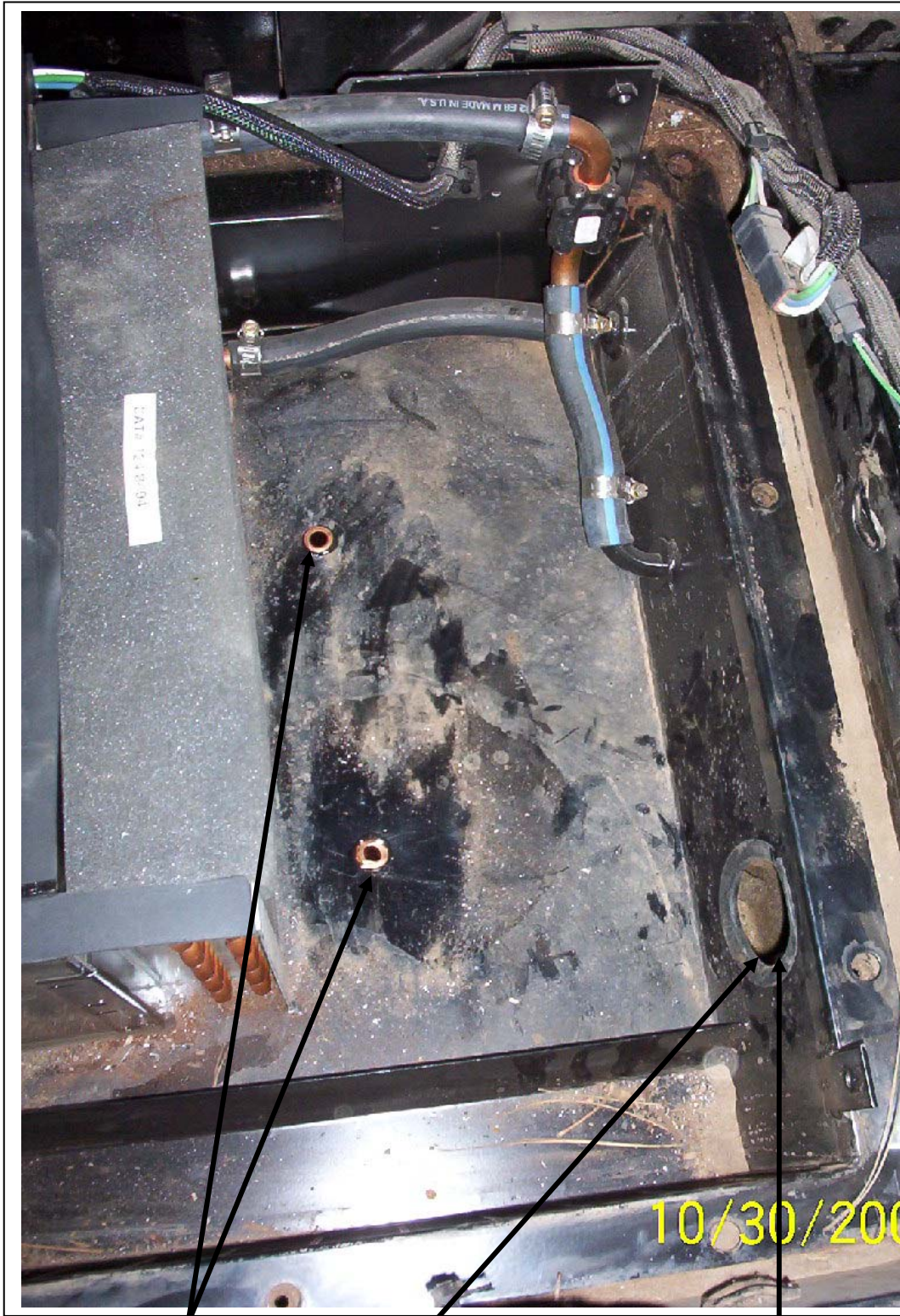
EVAPORATOR COIL:

The evaporator coil goes under the driver's seat in the existing heater box. Depending on the particular machine the hose knockouts in the back of the heater/evaporator assembly and the drain knockouts in the bottom of the assembly may or may not be present.

- 1) Remove the drivers seat.
- 2) Remove all bolts for the horizontal flange of the heater box.
- 3) Remove the bolts from the vertical surfaces of the heater box.
- 4) Remove the lid of the box.

For equipment with no knockouts present, follow the instructions 6) through 8). For equipment with the knockouts present, go to step 9).

- 5) On the rear panel of the box, mark the location of the hole to be drilled for the hoses. It will be easiest to do this with the evaporator coil set in place as shown in the picture below. Drill the hole using the appropriate hole saw.(2-2 ½")
- 6) Directly under the evaporator assembly mark and drill two holes for the copper drain tube extensions included in the kit. Drill one hole toward either end of the evaporator assembly. After drilling the holes, it will be necessary to 'dimple' the area to allow the top flange of the drain tube extension to sit flush with the bottom of the pan area. This can be accomplished by gently tapping with a ball peen hammer.
- 7) Affix the drain tube extensions into place with a silicone or epoxy adhesive. Allow to cure before getting wet.
- 8) Set the evaporator assembly into place on the existing posts (present on the machines with knockouts) or screw the bottom brackets down to the base of the pan with the self-drilling screws provided. Bolt the evaporator coil assembly into place behind the heater coil and install the bulkhead fittings through the existing knockouts or drilled holes.
- 9) Insert the thermostat probe into the coil and route out through the right hand side of the box and up to the blower switch area.
- 10) Once the 5/16" and 5/8" hose have been attached to the evaporator the box can be reassembled.



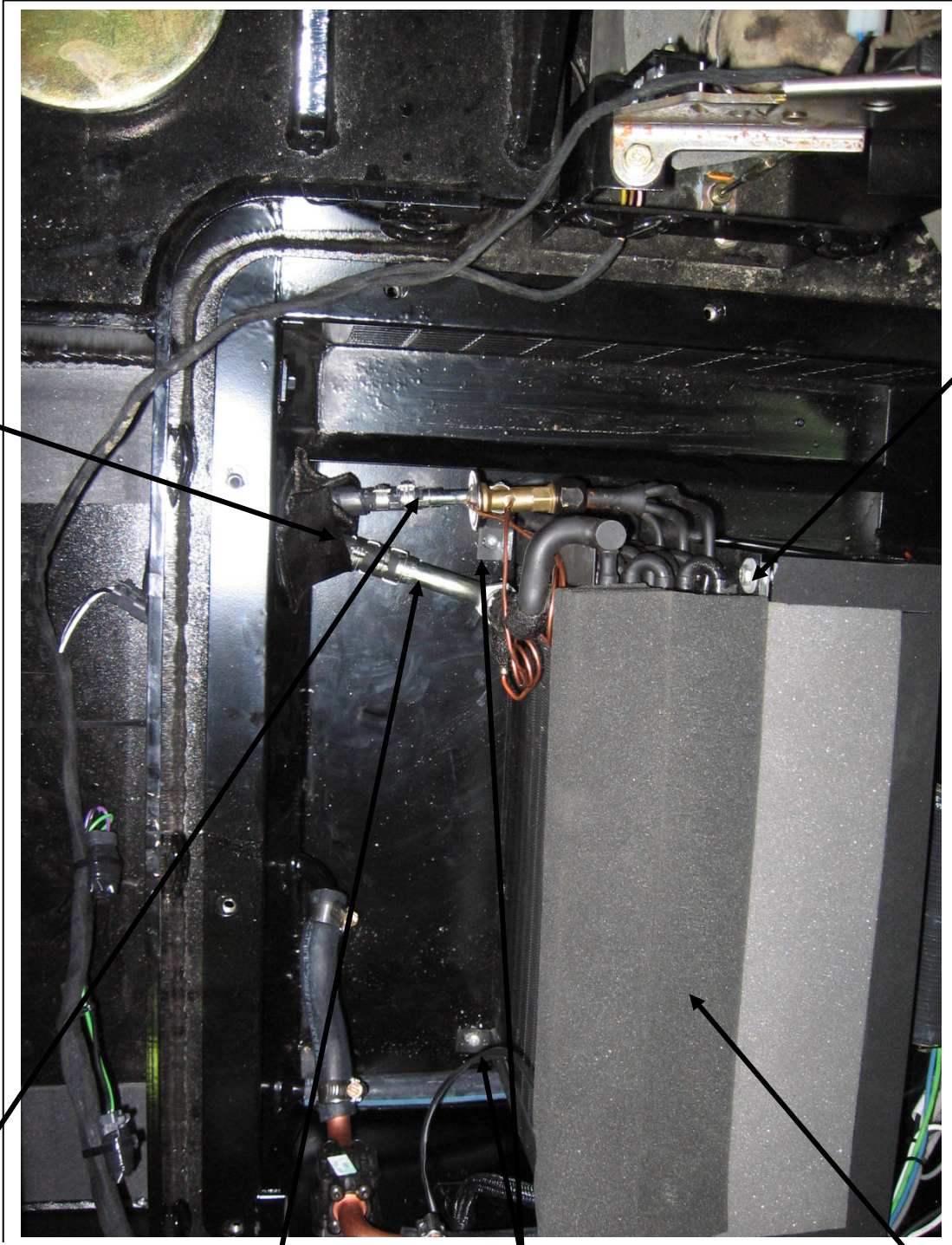
Drill ½” holes for the glue in drain tubes. Recess the holes by dimpling with a ball peen hammer.

Install edging around the hole to protect the hoses.

2” to 2 ½” hole for hoses to enter the heater box.



Copper drain tubes seen from under the cab. Install plastic tube and restrictors onto these tubes.



Seal hole with tar tape.

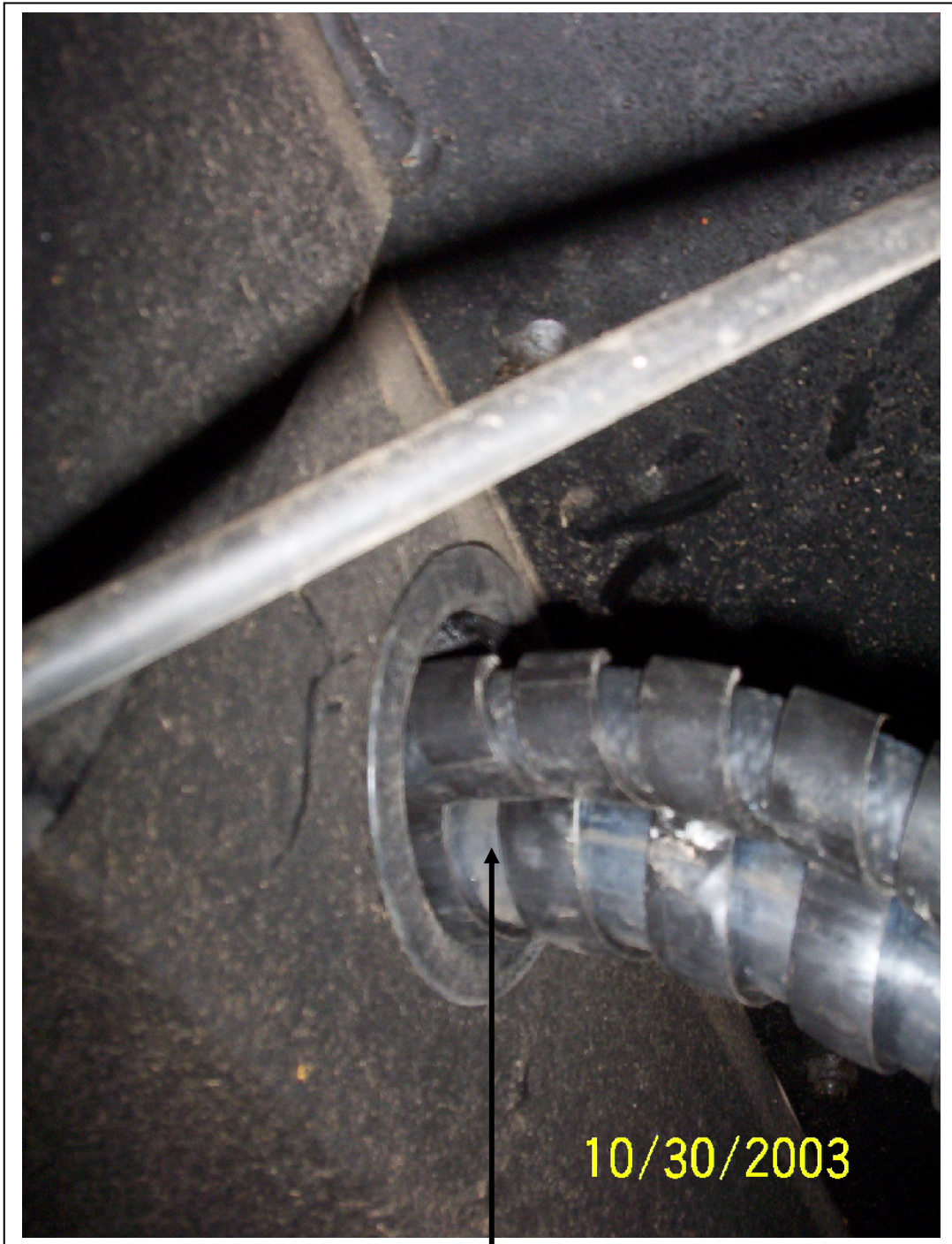
M6 bolt holding top of evap coil to the heater coil.

1/2" 90° fitting on liquid hose.

1/2" 90° fitting on suction hose.

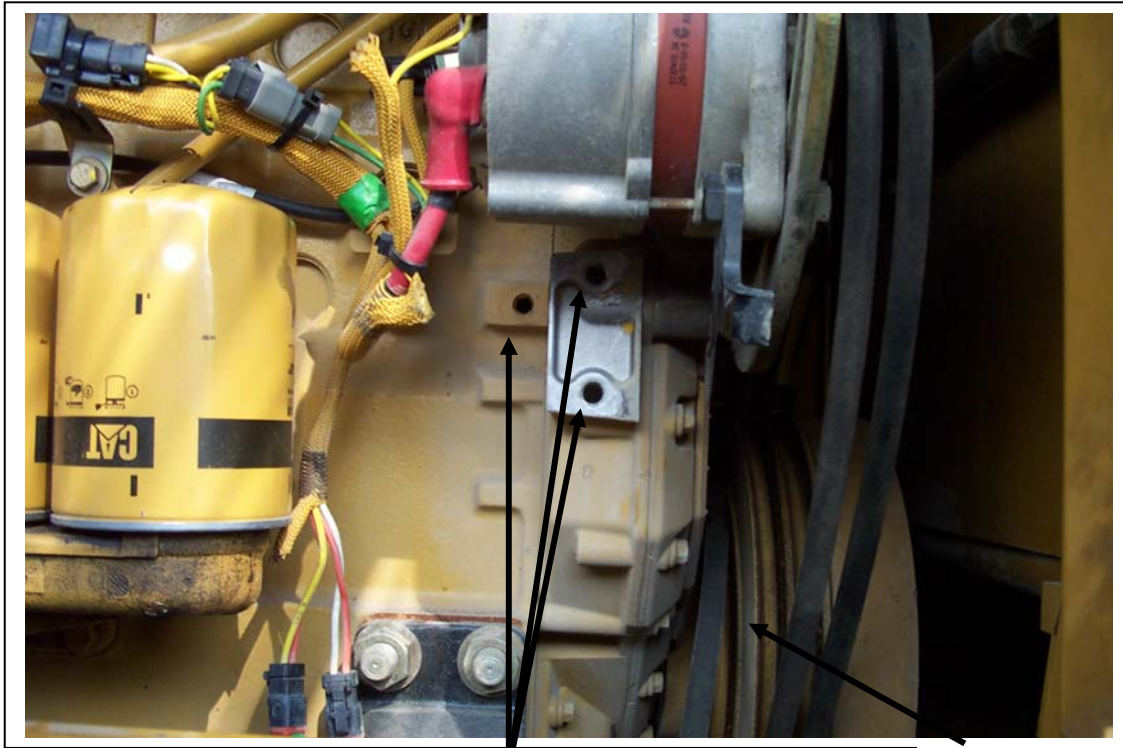
Self drilling screws used to secure the bottom of the evaporator coil.

Glue on two 2"x2" foam pieces to seal top of coil to the heater.



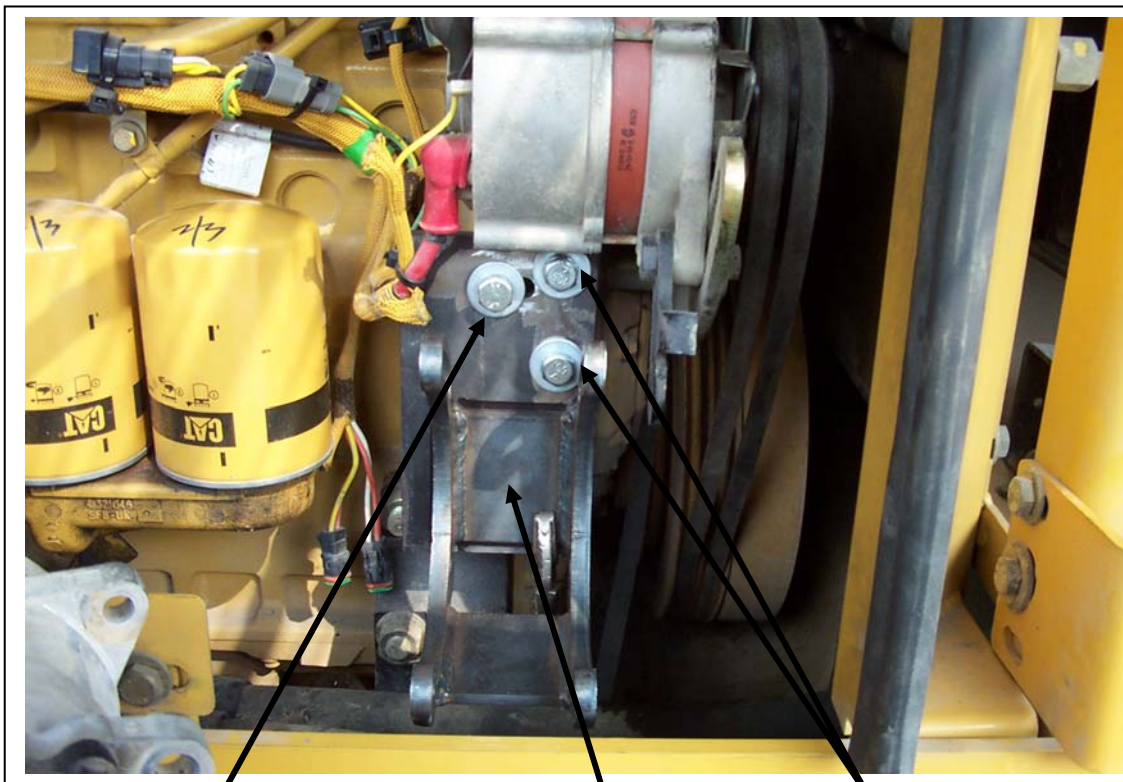
A/C lines entering heater box from outside the box.

COMPRESSOR



M10 mounting holes for compressor mount bracket.

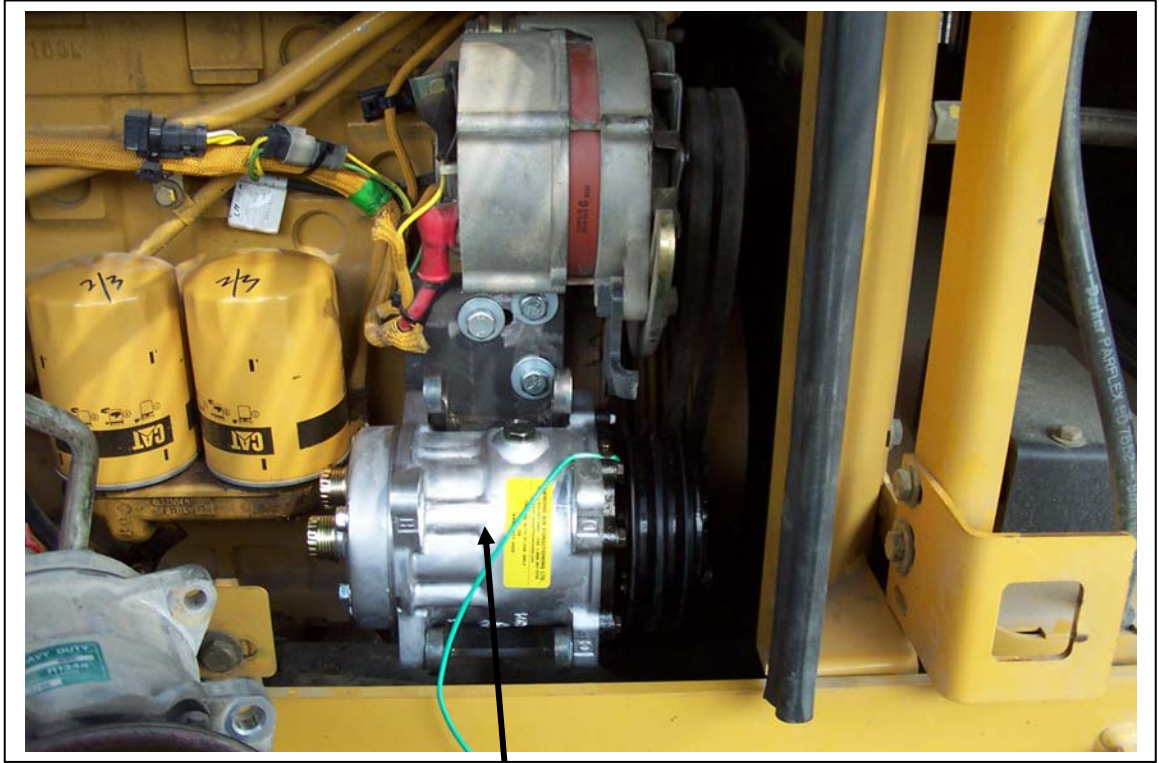
Open pulley on crank for compressor belt.



Long M10 bolt with 4.3333" spacer behind the mount plate.

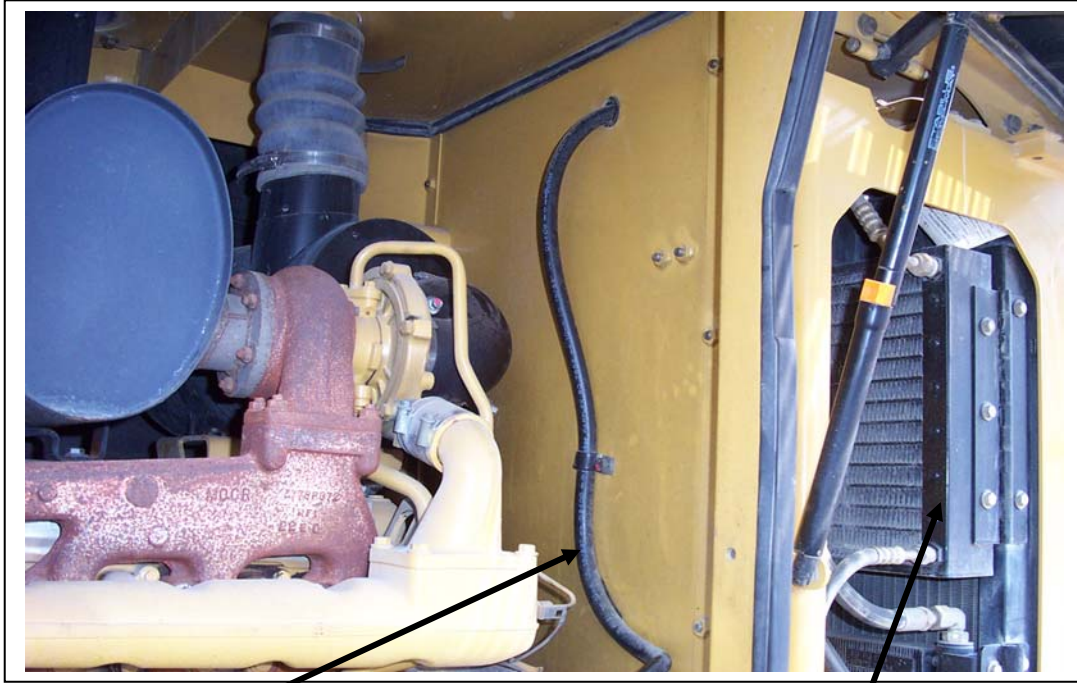
Compressor mount bracket.

2 shorter M10 bolts



Compressor in place on mount.

CONDENSER



13/32" hose from compressor discharge to condenser inlet.

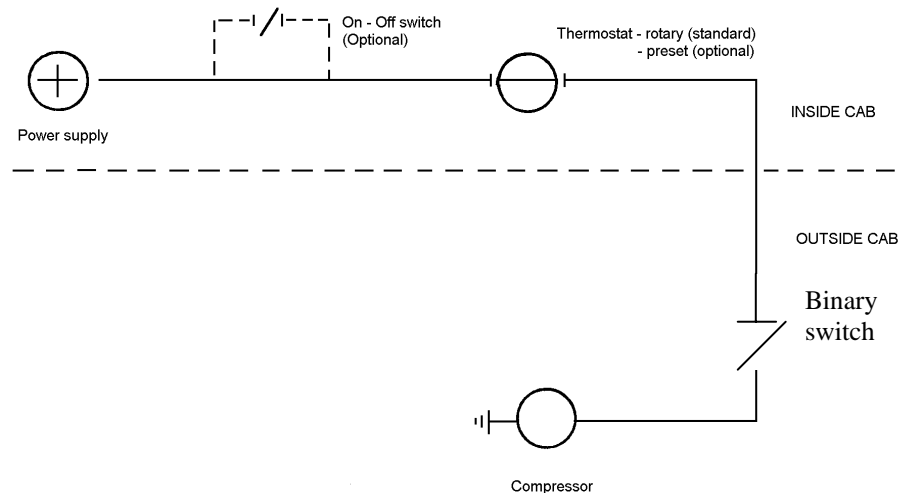
Condenser mount location similar to this.



5/16" line running out of the radiator compartment and up towards the cab.

ELECTRICAL:

Mount the thermostat on the control panel somewhere near the blower switch. Find the clutch wire running off the blower switch and cut the wire out of the bundle with enough length to reach the thermostat terminal. Crimp on a female spade connector and install the wire to the thermostat. Connect the 14ga black clutch wire to the other terminal on the thermostat and route it down out of the electrical compartment and along with the 5/8" hose. At the pressure switch connect the clutch wire to the first press switch terminal. Connect to the other terminal on the pressure switch clutch wire on the compressor.



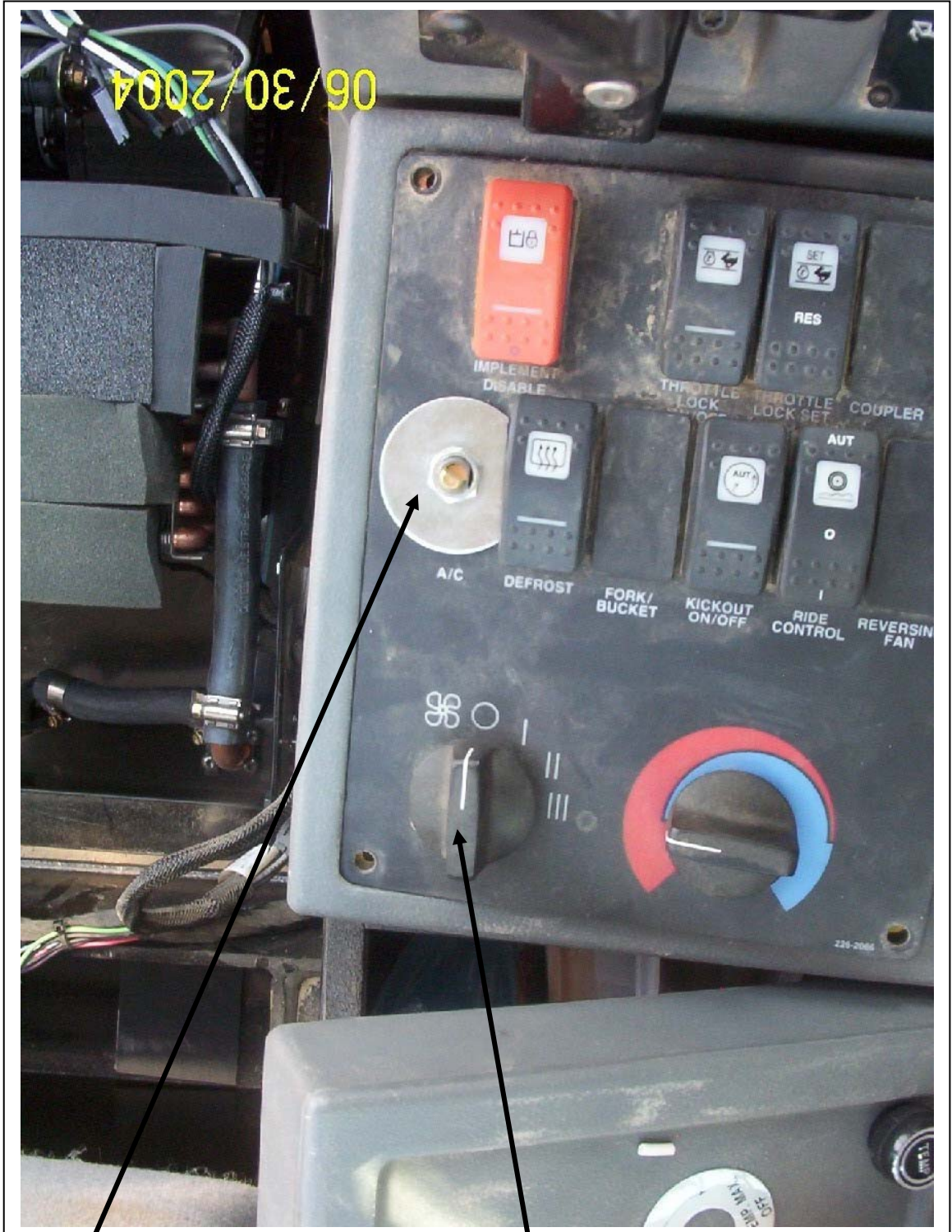
Thermostat location on panel. (older machine)



Thermostat location on panel of newer machines.



Use a cut down fender washer as a backing plate to mount the thermostat on the A/C switch cutout.



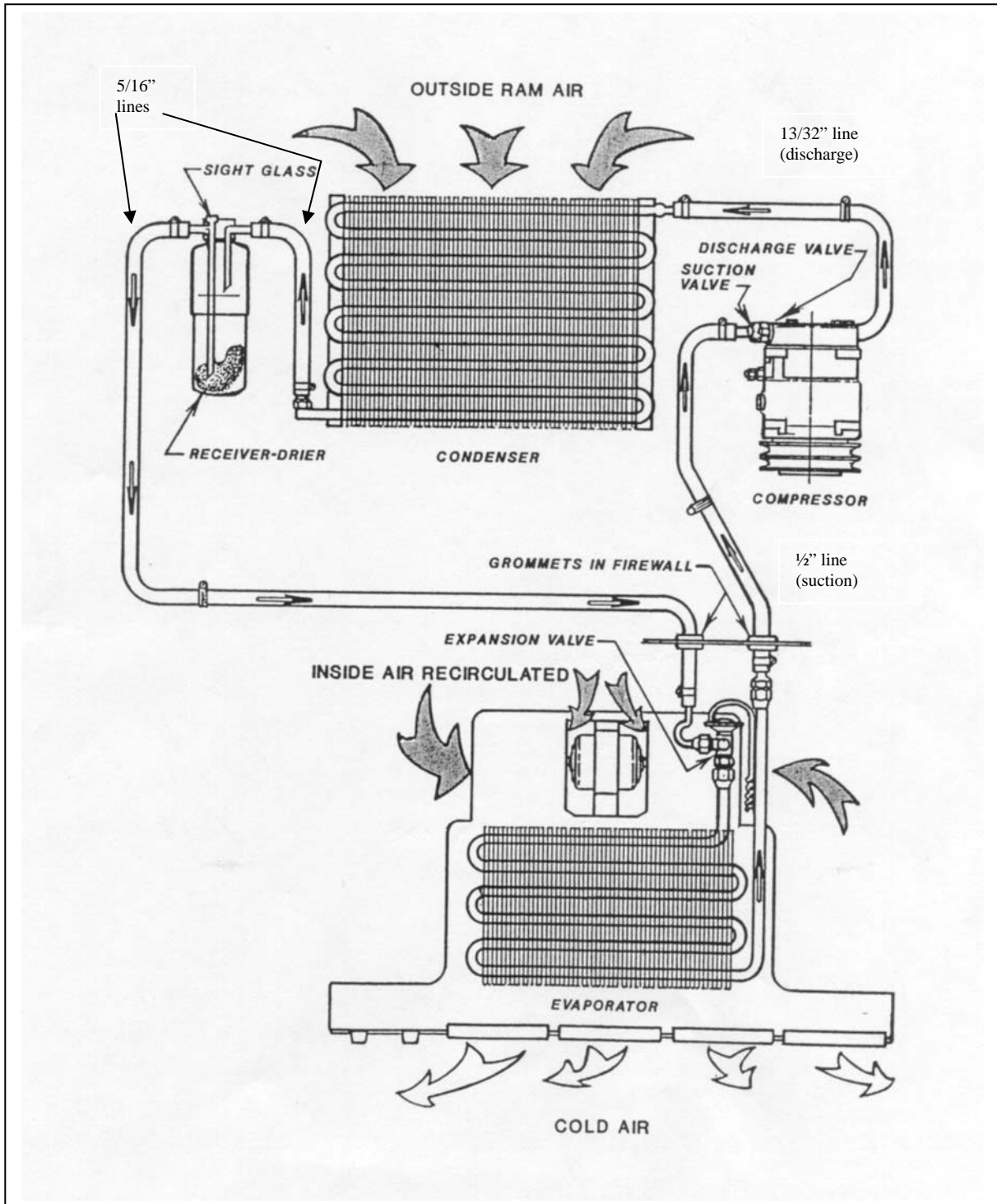
Use trimmed washer on top of electrical panel to mount thermostat.

Find the clutch wire on the blower switch and run it to the thermostat.



Clutch wire entering the cab on the right side of cab below the electrical access panel inside right cab door. Connect it to the thermostat.

Refrigerant Flow Pattern in a Standard Air Conditioning System



Thermostat Setting Procedures

- 1) Thermostat types
 - a) preset
 - b) adjustable

- a) A preset thermostat is adjusted to its specific cut in and cut out temperatures when manufactured and does not have a rotary adjustment for the operator.
- b) An adjustable or rotary thermostat has been manufactured to a predetermined cut in and cut out temperatures, but it is also operator adjustable to achieve the desired comfort level.

Both types of thermostats can have their factory settings adjusted by turning the setting screws on the body of the thermostat. One body type has the setting screws mounted externally and labeled for direction of rotation. The other body type requires the removal of the plastic end plate to expose the set screw.

- 2) Thermostat probe location: The location of the thermostat probe in an evaporator coil can be very important to achieve the maximum cooling potential of the coil while also preventing coil freeze-up. There is no set location for the thermostat probe to be put that will be optimum for all systems, but several rules of thumb may be followed:
 - a) Insert the probe in the coldest area of the evaporator coil.
 - b) Insert the probe from the top of the coil down, if possible.
 - c) Make sure that at least the last 3" of the thermostat probe are in the coil.

To find the most likely area where the coil is the coldest, consider these factors:

- 1) Direction of air flow through the coil.
- 2) The coil area likely to have the lowest air flow.
- 3) The inlet locations of the refrigerant into the coil.
- 4) The inlet of the hotter outside air into the coil area.

- 1) Usually the coldest side of the evaporator coil will be the air outlet side. Often the thermostat probe can be inserted between the last and second last row of tubes.
- 2) The lower air flow area of the evaporator coil in most systems tends to be near either end of the coil. These areas will be colder
- 3) The area of the coil that the refrigerant inlet tube(s) occupy should be the coldest part of the coil.
- 4) If the system is equipped with an outside air intake, where and how that air is brought into the evaporator area can have a large effect on the coil temperature. If all the outside air is piped into the evaporator in one area, that area will be considerably warmer in hot weather.

By looking at all these different factors, the area of an evaporator coil most likely to be the coldest can be determined.

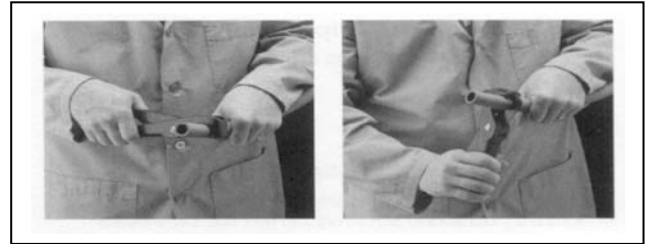
Once the probe is inserted, the A/C system needs to be tested. Run the system to ensure that the thermostat is cycling the compressor off at the appropriate temperature. A core

temperature ranging between 25° and 30° F should cause the thermostat to cycle off. The air temperature at the vent outlet closest to the evaporator coil should be between 38° F and 45° F when the compressor cycles off.

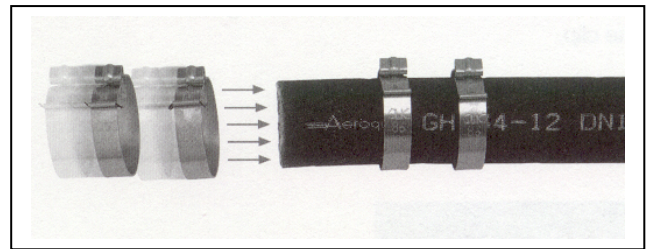
If the thermostat doesn't cycle off after a reasonable cool down period, and the air outlet temperature has dropped below 40° F, the cut in and cut out settings should be adjusted until the compressor is cycling on and off regularly. Let the system run for a decent time period (at least 15 min) and then check the evaporator coil for any signs of freezing.

Aeroquip E-Z Clip Assembly Instructions

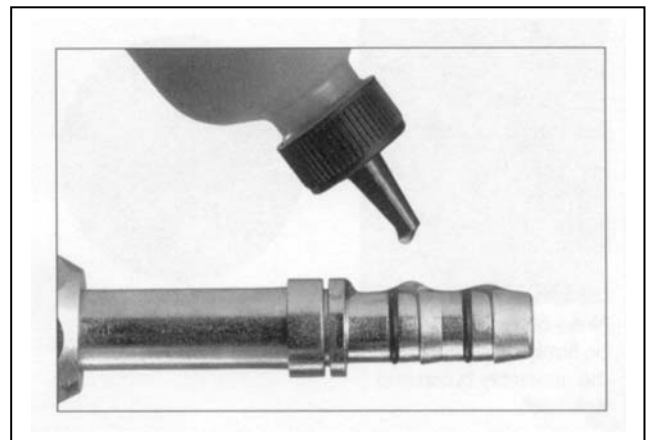
Step 1. Cut the hose to proper length with an appropriate cutting tool. Aeroquip's hand held hose cutter has been specially designed for cutting all non-wire reinforced hose, such as GH-134 Multi-Refrigerant hose. Be sure the cut is made square to the hose length.



Step 2. Install two proper-sized clips onto the cut end of the hose. Orientation of the clips does not affect the performance of the connection. However, for ease of assembly, both clips should have the same orientation. NOTE: Failure to slide the clips over the hose at this time will require the clips to be stretched over the hose or fitting later. This may permanently damage the clip.



Step 3. Lubricate the nipple with a generous amount of the refrigeration or A/C system's compressor lubricating oil. This MUST be done to lower the force of nipple insertion.

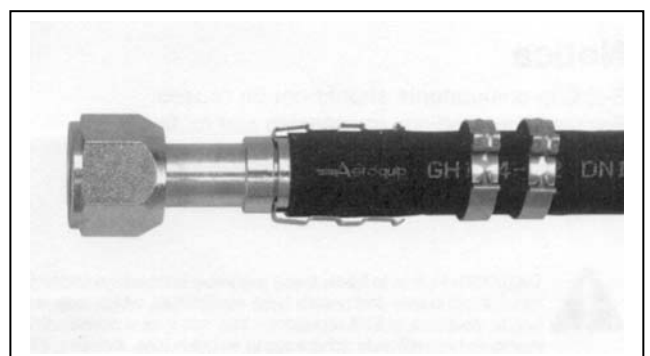


Step 4. Insert the nipple into the hose. To ensure that the nipple is fully inserted, check the gap between the cut end of the hose and the shoulder on the nipple. Care should be taken to avoid kinking or other damage to the hose during nipple insertion.



NOTE: Be sure to wipe excess oil from the nipple and hose.

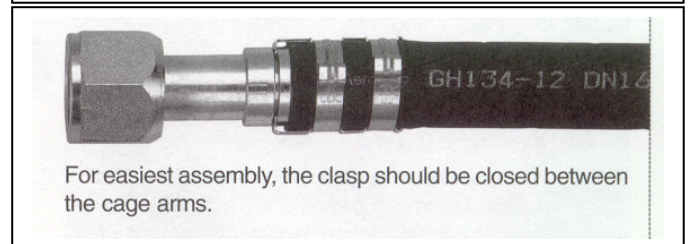
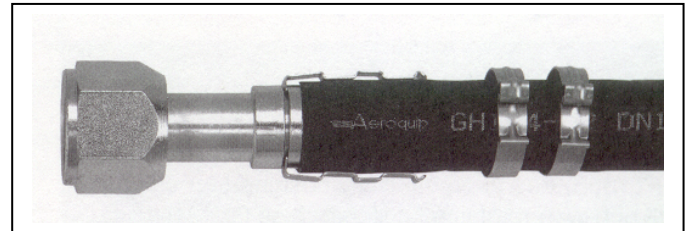
Step 5. Snap the cage into the groove on the nipple. The arms should extend over the hose length. When the cage has been correctly installed in the cage groove, the



cage will be able to rotate in the groove.
This step **MUST** be performed to ensure:

1. The clips will be located over the O-rings on the nipple.
2. The connection will be compatible with the connection's pressure rating.

Step 6. Slide the clips over the cage arms and into the channels on each arm.



Step 7. Use the pliers to close the clips. The pliers should be positioned squarely on the clip connection points and should remain square during the closing of the clip.

NOTICE: E-Z Clip components should not be reused.

